



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4812-041
Job Sheet 176237



Part No: D4812-041

Job Qty: 4 ea

Part Name: Patient Stop Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/19/18

Job Tracking No:

Due Date: 5/16/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 13.05.21 AS PER DWG REV.A VERF:JLM IPP REV:B 16.04.19 AS PER DWG REV.B VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	5/16/18	5/16/18	0.00	0.00	Start Up Waterjet		SE 8/14/24
100	Waterjet	4 pcs	5/16/18	5/16/18	0.00	1.06	Waterjet1		SE 8/14/24
110	QC	4 pcs	5/16/18	5/16/18	0.00	0.00	QC2 Waterjet-1		SE 8/14/24
120	QC	4 pcs	5/16/18	5/16/18	0.00	0.00	QC8-5		38
130	Small Fab	4 pcs	5/16/18	5/16/18	0.08	1.06	Small Fab-7		DA889 SO
140	QC	4 pcs	5/16/18	5/16/18	0.00	0.00	QC5		38
150	HandFinish	4 pcs	5/16/18	5/16/18	0.00	0.46	HandFinish1		SA 18-5-01
160	QC	4 pcs	5/16/18	5/16/18	0.00	0.00	QC7-4		BR 18-5-01
170	Powdercoat	4 pcs	5/16/18	5/16/18	0.00	0.34	Powdercoat1		BR 18-5-01
180	QC	4 pcs	5/16/18	5/16/18	0.00	0.00	QC3		38
190	Small Fab	4 pcs	5/16/18	5/16/18	0.00	1.06	Small Fab-7		38
200	QC	4 pcs	5/16/18	5/16/18	0.00	0.00	QC5		38
210	Packaging	4 pcs	5/16/18	5/16/18	0.00	0.00	Packaging3-2	St228	38
220	QC21-SA	4 Ea	5/16/18	5/16/18	0.00	0.00	QC21		DA8 21 3-88

M/138760

START 9:10

OUT 1:30

FINISH 9:50

SO55004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	8.1200 sf (2.03 ea)	90-Start up Operation	
D2690-6	Lanyard	8 Ea (2 ea)	190-Small Fab	SO60130
D4811-1	Pin, Quick Release	8 Ea (2 ea)	190-Small Fab	SO54448
MS21042L3	Nut	8 Ea (2 ea)	190-Small Fab	SO62577
MS27039-1-07	Screw	8 Ea (2 ea)	190-Small Fab	SO40536
NAS1149D0332J	Washer	24 Ea (6 ea)	190-Small Fab	SO20606

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DART
AEROSPACE

Container No: S064686



Part: D4812-041
Job No: 176237
Serial No/Batch: S064686
Inspector:

Dart Aerospace Ltd.
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CANADA
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Dmb: 04/24/18

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.063	8	250	0
190-Small Fab	D2690-6	8	79	0
	D4811-1	8	20	0
	MS21042L3	8	2,861	0
	MS27039-1-07	8	96	0
	NAS1149D0332J	24	3,090	0
Part Specifications				
Specifications could not be found.				

Plex 4/19/18 8:03 AM Dart.Gagnon.Michelle

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	